

**AMENDMENTS TO THE SPECIFICATION**

**Amend the title of the invention as follows:**

**MANUFACTURING METHOD OF ~~MANUFACTURING~~ SUPPORT BODY FOR  
PNEUMATIC RUN-FLAT TIRE**

**Page 7, paragraph [0038]:**

[0038]

The invention according to claim 10 is a manufacturing method of the support body for the pneumatic run-flat tire of any one of claims 1 to 5 and claim 8, wherein a superposed size between the center portion in the direction of the tire width and the outside portion in the direction of the tire width is changed, so that the support ~~[[bodys]]~~ bodies for the pneumatic run-flat tires of a plural types of different sizes can be obtained.

**Page 7, paragraph [0040]:**

[0040]

The invention according to claim 11 is a manufacturing method of the support body for the pneumatic run-flat tire of any one of claims 1 to 9, wherein, in the center portion forming process, a plurality of center portions of different sizes in the direction of the tire width are manufactured, and in the coupling process, a plurality of center portions of different sizes in the direction of the tire width are coupled with the outside portions in the direction of the tire width,

respectively, thereby the support ~~[[bodys]]~~ bodies for a plurality of pneumatic run-flat tires of different sizes are obtained.

**Page 8, paragraph [0042]:**

[0042]

The invention according to claim 12 is a manufacturing method of the support body for the pneumatic run-flat tire of any one of claims 1 to 9, wherein, in the outside portion forming process, a plurality of outside portions of different sizes in the direction of the tire width are manufactured, and in the coupling process, a plurality of outside portions of different sizes in the direction of the tire width are coupled with the center portion in the direction of the tire width, thereby the support ~~[[bodys]]~~ bodies of different sizes for a plurality of pneumatic run-flat tires are obtained.

**Page 8, paragraph [0044]:**

[0044]

The invention according to claim 13 is a manufacturing method of the support body for the pneumatic run-flat tire of any one of claims 1 to 9, wherein, in the leg forming process, a plurality of outside portions in the direction of the tire width, which are integrally formed with the leg portions of different sizes, are manufactured, and in the coupling process, the center portion in the direction of the tire width is coupled with a plurality of outside portions of different sizes in the direction of the tire width, which are integrally formed with the leg portion,

thereby the support ~~[[bodys]]~~ bodies of different sizes for the pneumatic run-flat tires are obtained.

**Page 10, heading at line 2:**

~~BEST MODE FOR CARRYING OUT THE INVENTION~~ DETAILED DESCRIPTION  
OF THE INVENTION

**Page 13, paragraph [0072]:**

[0072]

Further, if many units of the outside portion 32 are manufactured as a common part, and are attached with the leg portions 20 and plural types of center portions 30 of different sizes are manufactured, a desired center portion 30 is selected from the plural types. By coupling the outside portions 32 and the selected center portion 30, the support body 16 most appropriate to the run-flat tire 10 of the desired size can be obtained. In this manner as well, the support bodies 16 to match the various sizes of the run-flat tires 10 can be simply obtained (see FIGS. 8A and 8B. In ~~FIGS. 8A~~ FIGS. 8A and 8B, the outside portions 32 and the leg portions 20 are all the same size, and in FIG. 8A, the center portion 30 of a narrower width is used, and in FIG. 8B, the center portion 30 of a broader width is used).

**Page 15, heading at line 1:**

~~INDUSTRIAL~~ INDUSTRIAL APPLICABILITY

**Page 18, delete in its entirety.**